



Safety Data Sheet
according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

Version number: 1

Revision date: 11.12.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** 320 Spray Oven Cleaner
- **Product Code:** KH320
- **Registration number** Mixture
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Product category** PC35 Washing and cleaning products (including solvent based products)
- **Application of the substance / the mixture** Cleaning agent/ Cleaner
- **Uses advised against** The product is strictly intended for industrial or professional use only.
- **1.3 Details of the supplier of the safety data sheet**
- **Supplier:**
Kitchenmaster Group Ltd
11 Comber Road
Carryduff
Belfast, BT8 8AN

Tel: 028 9081 4777
Email: sales@kitchenmaster-ni.com
- **Further information obtainable from:** Product safety department.
- **1.4 Emergency telephone number:**
Members of the public seeking specific information on poisons should contact:
In England and Wales: NHS 111 - dial 111
In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to GB-CLP**
Met. Corr.1 H290 May be corrosive to metals.
Skin Corr. 1A H314 Causes severe skin burns and eye damage.
Eye Dam. 1 H318 Causes serious eye damage.
- **2.2 Label elements**
- **Labelling according to GB-CLP** The product is classified and labelled according to the GB CLP regulation.
- **Hazard pictograms**



GHS05

- **Signal word** Danger
- **Hazard-determining components of labelling:**
Sodium hydroxide
- **Hazard statements**
H290 May be corrosive to metals.
H314 Causes severe skin burns and eye damage.

(Contd. on page 2)



Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

Version number: 1

Revision date: 11.12.2025

Trade name: 320 Spray Oven Cleaner

(Contd. of page 1)

Precautionary statements

- P260 Do not breathe dusts or mists.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
P501 Dispose of contents/container in accordance with local regulations.

2.3 Other hazards**Results of PBT and vPvB assessment**

- PBT:** Not applicable
- vPvB:** Not applicable
- Determination of endocrine-disrupting properties** Not applicable

SECTION 3: Composition/information on ingredients

3.2 Mixtures

- Description:** Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 1310-73-2 EINECS: 215-185-5 Index number: 011-002-00-6 Reg.nr.: 01-2119457892-27-XXXX	Sodium hydroxide ⚠ Met. Corr. 1, H290; Skin Corr. 1A, H314 Specific concentration limits: Skin Corr. 1A; H314: $C \geq 5\%$ Skin Corr. 1B; H314: $2\% \leq C < 5\%$ Skin Irrit. 2; H315: $0.5\% \leq C < 2\%$ Eye Irrit. 2; H319: $0.5\% \leq C < 2\%$	5 – 10%
CAS: 160901-19-9 NLP: 500-457-0 Reg.nr.: 01-2119490233-42-XXXX	Alcohols, C12 -13- branched and linear, ethoxylated (>5-<15 EO) ⚠ Aquatic Acute 1, H400; Aquatic Chronic 2, H411	1 – < 2.5%

- Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General information:** Immediately remove any clothing soiled by the product.

After inhalation:

In case of inhalation:

- Provide fresh air.
- In case of breathing difficulties administer oxygen.
- No mouth-to-mouth or mouth-to-nose resuscitation. Use respiratory bag or oxygen resuscitation apparatus.
- Do not leave patient unattended.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

Chemical burns must be treated promptly by a physician.

(Contd. on page 3)



Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

Version number: 1

Revision date: 11.12.2025

Trade name: 320 Spray Oven Cleaner

(Contd. of page 2)

- **After eye contact:**
Check for and remove any contact lenses.
Rinse opened eye for several minutes under running water. Then consult a doctor.
 - **After swallowing:**
Wash mouth out with water
Do not induce vomiting; call for medical help immediately.
 - **Information for doctor:**
Inhalation of an aerosol of this substance may cause lung oedema.
Treat symptomatically and supportively.
 - **4.2 Most important symptoms and effects, both acute and delayed** Corrosive damage to gastro-intestinal tract.
 - **Hazards** Danger of gastric perforation.
 - **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.
-

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
 - **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Use fire extinguishing methods suitable to surrounding conditions.
 - **For safety reasons unsuitable extinguishing agents:** Water with full jet
 - **5.2 Special hazards arising from the substance or mixture**
Corrosive liquid.
May react with metals, releasing hydrogen.
In case of fire, the following can be released:
Carbon monoxide and carbon dioxide
Nitrogen oxides (NO_x)
Under certain fire conditions, traces of other toxic gases cannot be excluded.
 - **5.3 Advice for firefighters**
 - **Protective equipment:**
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
Wear fully protective suit.
 - **Additional information**
Cool endangered receptacles with water spray.
Collect contaminated fire fighting water separately. It must not enter the sewage system.
-

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Particular danger of slipping on leaked/spilled product.
- **6.2 Environmental precautions:**
Do not allow to penetrate the ground/soil.
Do not allow to enter sewers/ surface or ground water.

(Contd. on page 4)



Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

Version number: 1

Revision date: 11.12.2025

Trade name: 320 Spray Oven Cleaner

(Contd. of page 3)

6.3 Methods and material for containment and cleaning up:

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Contaminated absorbent material may pose the same hazard as the spilt product.

Wash the area with plenty of water.

Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.

Safety showers and eye wash facilities should be available at the work area.

Information about fire - and explosion protection: Keep respiratory protective device available.

7.2 Conditions for safe storage, including any incompatibilities**Storage:**

Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.

Information about storage in one common storage facility:

Store away from foodstuffs.

Do not store together with acids.

Further information about storage conditions:

Store in cool, dry conditions in well sealed receptacles.

Protect from frost.

Storage class: 8 B

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters**Ingredients with limit values that require monitoring at the workplace:****CAS: 1310-73-2 Sodium hydroxide**WEL Short-term value: 2 mg/m³**DNELs****CAS: 1310-73-2 Sodium hydroxide**Inhalative Long-term local effects 1 mg/m³ (general population)1 mg/m³ (worker)**CAS: 160901-19-9 Alcohols, C12 -13- branched and linear, ethoxylated (>5-<15 EO)**

Oral Long-term systemic effects 1.67 mg/kg bw/day (general population)

(Contd. on page 5)



Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

Version number: 1

Revision date: 11.12.2025

Trade name: 320 Spray Oven Cleaner

(Contd. of page 4)

Dermal	Long-term systemic effects	83.3 mg/kg bw/day (general population) 233 mg/kg bw/day (worker)
Inhalative	Long-term systemic effects	4.36 mg/m ³ (general population) 24.5 mg/m ³ (worker)

· PNECs**CAS: 160901-19-9 Alcohols, C12 -13- branched and linear, ethoxylated (>5-<15 EO)**

Freshwater	1.23 µg/L
Freshwater - Intermittent releases	1.795 µg/L
Marine water	123 ng/L
Marine Water - Intermittent releases	179 ng/L
Sewage Treatment Plant	200 µg/L
Sediment (freshwater)	29 µg/kg
Sediment (marine water)	2.9 µg/kg
Soil	8.6 µg/kg

· Ingredients with biological limit values:**· Additional Occupational Exposure Limit Values for possible hazards during processing:****CAS: 1310-73-2 Sodium hydroxide**WEL Short-term value: 2 mg/m³**· Additional information:** The lists valid during the making were used as basis.**· 8.2 Exposure controls****· Appropriate engineering controls** No further data; see section 7.**· Individual protection measures, such as personal protective equipment****· General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

Take note of assigned Workplace Exposure Limits.

Keep away from foodstuffs, beverages and feed.

Do not eat or drink while working.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes and skin.

Ensure that eyewash stations and safety showers are close to the workstation location.

· Respiratory protection: Use suitable respiratory protective device only when aerosol or mist is formed.**· Hand protection**

Protective gloves.

Use gloves tested and approved under appropriate government standards such as NIOSH (US) or EN374 (EU).

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

(Contd. on page 6)



Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

Version number: 1

Revision date: 11.12.2025

Trade name: 320 Spray Oven Cleaner

(Contd. of page 5)

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye/face protection

Tightly sealed goggles conforming to EN166.



Face shield/visor.

Use equipment tested and approved under appropriate government standards such as EN166 (EU) or NIOSH (US)

Use visor in combination with goggles.

· Body protection:

Protective work clothing

Do not get on skin or clothing. Wear clothing and footwear that cannot be penetrated by the product. Suitable protective equipment may include: Chemical resistant boots, Chemical resistant apron, Full chemical protective suit with a hood, Chemical protective suit consisting of a jacket and trousers. The jacket should be buttoned up to the neck, sleeves sealed at the gloves, and trouser legs worn outside the boots. These precautions are required to prevent the clothing from accidentally trapping product against the skin.

· **Environmental exposure controls** Do not allow to enter drains, sewers or watercourses.

· **Risk management measures** The operators shall be instructed adequately.

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties**· General Information**

· Physical state	Liquid
· Colour:	Red
· Odour:	Characteristic
· Melting point/freezing point:	Undetermined
· Boiling point or initial boiling point and boiling range	100 °C (CAS: 7732-18-5 Water)
· Flammability	Not applicable
· Lower and upper explosion limit	
· Lower:	Not applicable
· Upper:	Not applicable
· Flash point:	Not applicable
· Auto-ignition temperature:	Not applicable
· Decomposition temperature:	Decomposition is not expected under normal conditions of use.
· pH at 20 °C	> 13
· Viscosity:	
· Dynamic:	Not determined

(Contd. on page 7)



Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

Version number: 1

Revision date: 11.12.2025

Trade name: 320 Spray Oven Cleaner

(Contd. of page 6)

· Solubility	
· water:	Fully miscible.
· Vapour pressure:	Not determined
· Density and/or relative density	
· Density at 20 °C:	1.06 – 1.07 g/cm ³
· Relative density	Not determined
· Particle characteristics	Not applicable
· 9.2 Other information	
· Appearance:	
· Form:	Liquid
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not self-igniting.
· Explosive properties:	Product does not present an explosion hazard.
· Change in condition	
· Evaporation rate	Not determined
· Information with regard to physical hazard classes	
· Corrosive to metals	May be corrosive to metals.
· Metals that are corroded by the substance or mixture	Aluminium
· Corrosion rate (aluminium)	>6.25mm/year

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Exothermic reaction with acids.
- **10.4 Conditions to avoid** Heat and static discharge.
- **10.5 Incompatible materials:** Strong acids.
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Nitrogen oxides (NO_x)

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes severe skin burns and eye damage.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.

(Contd. on page 8)



Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

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Version number: 1

Revision date: 11.12.2025

Trade name: 320 Spray Oven Cleaner

(Contd. of page 7)

- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of oesophagus and stomach.
Inhalation may cause lung oedema, but only after initial corrosive effects on eyes and/or airways have become manifest. The symptoms of lung oedema often do not become manifest until a few hours have passed and they are aggravated by physical effort. Rest and medical observation are therefore essential. Immediate administration of an appropriate inhalation therapy by a doctor or a person authorized by him/her, should be considered.
- **11.2 Information on other hazards**

· Endocrine disrupting properties
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None of the ingredients are listed.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** The organic portion of the product is biodegradable.
- **12.3 Bioaccumulative potential** Product is not expected to bioaccumulate.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable
- **vPvB:** Not applicable
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**
Must not reach sewage water or drainage ditch undiluted or unneutralised.
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Recommended Hierarchy of Controls:
 - Minimise waste;
 - Reuse if not contaminated;
 - Recycle, if possible; or
 - Safe disposal (if all else fails).Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Contact waste processors for recycling information.
Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

(Contd. on page 9)



Safety Data Sheet
according to UK REACH (SI 2020/1577) as amended

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Version number: 1



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Trade name: 320 Spray Oven Cleaner

(Contd. of page 8)

- **Uncleaned packaging:**
- **Recommendation:**
 Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.
 Disposal must be made according to official regulations.
 Container remains hazardous when empty. Continue to observe all precautions.
 Containers, even those that are “empty,” may contain residues that can develop flammable and/or hazardous vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

· 14.1 UN number or ID number · ADR, IMDG, IATA	UN1824
· 14.2 UN proper shipping name · ADR · IMDG, IATA	UN1824 SODIUM HYDROXIDE SOLUTION SODIUM HYDROXIDE SOLUTION
· 14.3 Transport hazard class(es) · ADR	
	
· Class · Label	8 (C5) Corrosive substances. 8
· IMDG, IATA	
	
· Class · Label	8 Corrosive substances. 8
· 14.4 Packing group · ADR, IMDG, IATA	II
· 14.5 Environmental hazards:	Not applicable
· 14.6 Special precautions for user · Hazard identification number (Kemler code): · Emergency Action Code: · EMS Number: · Segregation groups · Stowage Category	Warning: Corrosive substances. 80 2R F-A,S-B (SGG18) Alkalis A

(Contd. on page 10)



Safety Data Sheet
according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

Version number: 1

Revision date: 11.12.2025

Trade name: 320 Spray Oven Cleaner

(Contd. of page 9)

· Segregation Code	SG35 Stow "separated from" SGG1-acids
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable
· Transport/Additional information:	
· ADR	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Transport category	2
· Tunnel restriction code	E
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1824 SODIUM HYDROXIDE SOLUTION, 8, II

SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- Poisons Act

· Regulated explosives precursors	None of the ingredients are listed.	
· Regulated poisons	None of the ingredients are listed.	
· Reportable explosives precursors	None of the ingredients are listed.	
· Reportable poisons	CAS: 1310-73-2 Sodium hydroxide	12% of total caustic alkalinity
· Control Of Major Accident Hazards Regulations 2015 (COMAH)		
· Named dangerous substances - ANNEX I	None of the ingredients are listed.	
· REGULATION (EC) No 1907/2006 ANNEX XVII	Conditions of restriction: 3	
· DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II	None of the ingredients are listed.	
· REGULATION (EU) 2019/1148		
· Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))	None of the ingredients are listed.	

(Contd. on page 11)



Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Issue date: 11.12.2025

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Trade name: 320 Spray Oven Cleaner

(Contd. of page 10)

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients are listed.

· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients are listed.

· Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients are listed.

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· Relevant phrases

- H290 May be corrosive to metals.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H400 Very toxic to aquatic life.
- H411 Toxic to aquatic life with long lasting effects.

· Training hints

This product should only be handled by workers who have received sufficient training in the safe handling and use of chemical products.

· Department issuing SDS: Product safety department.**· Abbreviations and acronyms:**

UK REACH: REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals

GB CLP: REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures.

UFI: Unique Formula Identifier

UK- REACH: The UK REACH etc. (Amendment etc.) (EU Exit) Regulations 2019 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals

GB- CLP: Retained GB CLP Regulation (EU) No. 1272/2008 as amended for Great Britain on the Classification, Labelling and Packaging of Chemicals.

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL: Derived No-Effect Level (UK REACH)

PNEC: Predicted No-Effect Concentration (UK REACH)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Met. Corr.1: Corrosive to metals – Category 1

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

(Contd. on page 12)



Safety Data Sheet
according to UK REACH (SI 2020/1577) as amended

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Trade name: 320 Spray Oven Cleaner

(Contd. of page 11)

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
